

SEAL CUT

Configuration Form

Reference # _____

Date _____

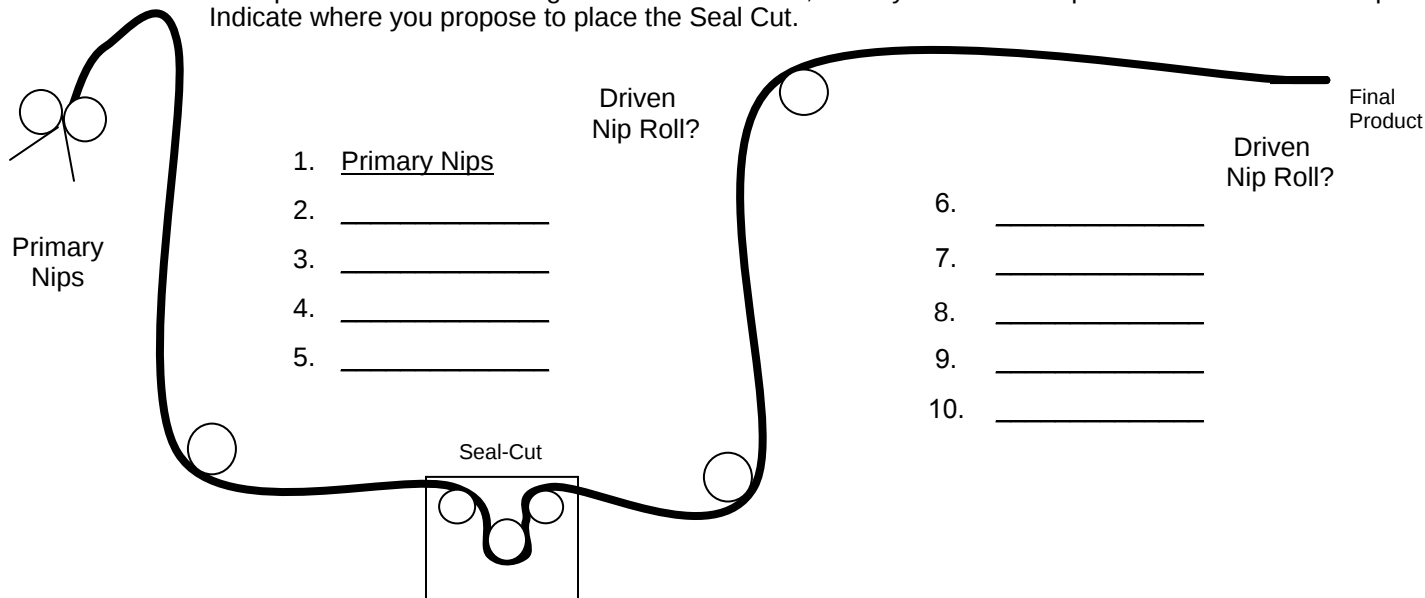
Quote# _____

Instructions: Complete this form to describe your requirements for a Seal Cut. This information will be used to match the Seal Cut to the line and application. Use one (1) form per seal cut unit. If you have any special considerations, please note them on the drawing below or under special instructions.

1. Company Name: _____ Contact: _____
2. Address: _____ City, State, Zip: _____
3. Phone: _____ FAX: _____ Email: _____
4. Line Number: _____ Installation City: _____
5. Final Product Produced (bags on rolls, bags in boxes, etc.) _____

Line Configuration

6. To help us properly configure the seal cut unit, we need to understand the proposed placement or location of the seal-cut within the production line. Starting with the first NIP roll, identify each in-line operation to the end of the production line. Indicate where you propose to place the Seal Cut.



7. Fill out the blend table. Then select the thickness ranges of your film, the maximum line speed and each individual blend ID you plan to use.

Blend Table			
ID	Resin*	%	Melt Index
1 (example)	LL	70	2.25

*Resin Codes

LL – Linear Low Density
LD = Low Density
mL = Metallocene
PA = Nylon

Example: 40%LL / 60%LD

Thickness (inches)	Max Line Speed (FPM)	Blends Used
☐ .0005 - .001		
☐ .0015 - .002		
☐ .0025 - .003		
☐ .0035 - .004		
☐ .0045 - .005		
☐ .0055 - .006		
☐ .0065 - .007		
☐ .0075 - .008		

Seal Head Configuration and Spacing

Use this table to show the required spacing for each seal head

8. Draw in the position(s) of each seal head and indicate the distance(s) for each configuration you will use.

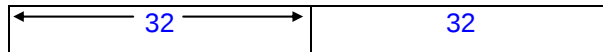
Configurations

- ☐ B1
- ☐ B2
- ☐ B3
- ☐ B4
- ☐ B5

Face Width: _____
(Options are 40" to 100"
in increments of 4")

Seal Stations: _____
(1 - 3 seals per web)

Example: One cut in the center with a 64" face width



Face Width 64

Line Speed (Feet per Minute): _____

End Product: _____

Special Instructions
