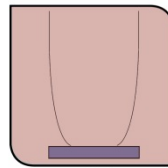
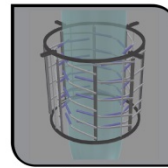


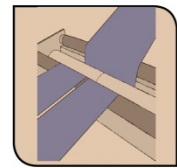
IBC Control



nonIBC Width Control



Sizing Cages



Machine Direction Sealing

DRJ Seal-Cut Trial Instructions:

To prepare for a sealing trial of your film on the DRJ Seal-Cut at the DRJ Lab in Arlington Texas USA, please arrange to send, freight prepaid, two (2) sample rolls each of your most important or difficult films to be sealed. You must alert us of your intent to send rolls and provide weights and dimensions of your shipment along with this form filled out with the details requested below to sales@drjosephinc.com. We will review and if all requested details are provided, we will then send an acknowledgement email of your request.

D.R. Joseph, Inc.
ATTN: Dan or Trevor
921 W. Harris Rd
Arlington, TX 76001
USA

Please ensure that the rolls meet the following specifications:

- Maximum Layflat width: 19" (480mm)
- C-Fold or Tubing
- Minimum Roll Diameter: 12" (305mm)
- Max Roll Diameter: 20" (500mm)
- Core Size: 3" (76.2mm)

For each set of rolls sent (maximum three sets of two rolls), please provide the following:

Final Application	Thickness (mil or μ)	Sealing Line Speed	Percent LLDPE/mLLDPE

The first roll of each set is used to establish optimal running conditions and to pretest the seal strength and appearance, while the second roll is sealed and processed to send back for your review. We will also do a gauge profile of your material to make sure there is a consistent gauge which is required for good sealing. If you have samples of material, you are currently sealing with traditional methods (hot knife), please send 10-20 samples of the final application so we can evaluate the required seal strength.

Material Return

Once rolls have been produced, we will contact you with weights and dimensions of the material to be returned. You are responsible for arranging the return shipment to your factory.