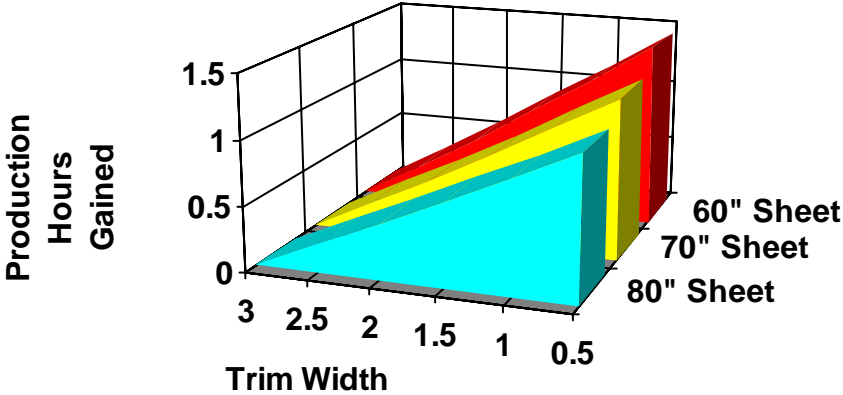
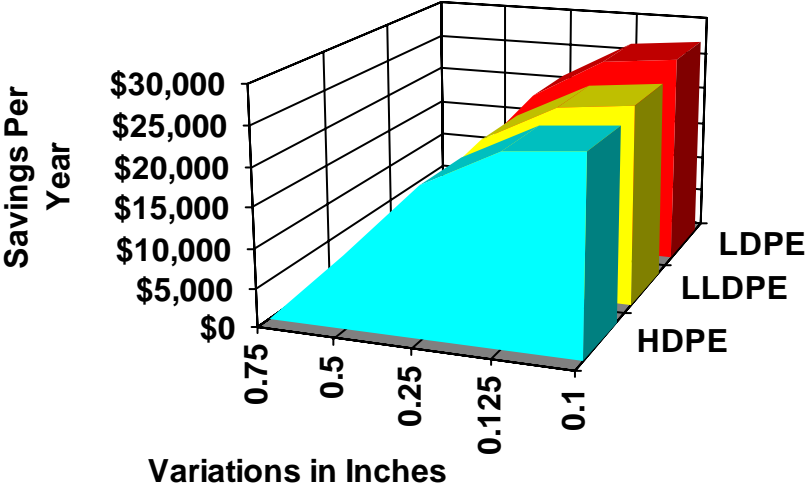


### Production Hours Gained by Reducing Trim from 3 Inches



Example 1

### Savings/Year by Reducing Tube Variation from 0.75 Inches



Example 2